

USED MACHINES FORM



1 DATE: 14.9.2009

2 USED MACHINE: F5

3 MACHINE TYPE:

PUNCHING
BENDING
PUNCHING & LASER CUTTING

PUNCHING & SHEARING
LASER CUTTING
FMS
OTHER PRODUCTS

4 MODEL:

Manufacturer: Finn-Power

Model / type: F5

Serial number: 9.21-F52576897

Control: Siemens Fanuc Other: _____

Loading device: yes no Type: _____

Unloading device: yes no Type: _____

Machine layout: yes no

Turret layout: yes no

Year of manufacture: 1997

Other information:

5 CONFIGURATION: (fill all available specifications, e.g. tables, conveyors, options)

Normal Stand alone F5 with these options:

- Sheet size (X x Y) max. 2530 x 1270 mm (without repositionig)
- hydraulic punching force 300 kN
- Index-gear, rotation speed 58 rpm
- Sheet positioning speed 108 m/min
- Hitspeed 1000 hits/min
- Brush tables, max. sheetweight 200 kg
- 3 clamps, programmable clamp setting (PCS) and individual move for one clamp
- Tool lubrication

9 PICTURES OF MACHINE:



